HNBR (Highly Saturated Nitrile) Elastomer Compound 574DX





General Features

- Excellent compression set resistance
- Excellent heat resistance
- Very good resistance to petroleum oils, greases, and fuels
- Excellent low temperature performance

Application

A low temperature flexible HNBR with excellent aging resistance for suitability in demanding sealing applications.

574DX exhibits very good resistance to a wide range of petroleum products and lubricants while providing excellent low temperature flexibility.







Engine Seals

Intake Manifold Seals

Bonded Seals





Transmission Seals



Valve Body Seals

Hydraulic and Pneumatic Seals





Quad-Ring[®] Seals

Quad[®] Brand O-Rings & Ground Rubber Balls

Original Properties

| Property | Unit | Required | Obtained | ASTM Test Method |
|----------------------|---------|----------|----------|---------------------|
| Hardness | Shore A | 70 ± 5 | 74 | D 2240 |
| Tensile | MPa | 10 min | 17 | D 412 |
| Elongation at break | % | | 155 | D 412 |
| 100% Modulus | MPa | | 10 | D 412 |
| Tear Strength, Die C | kN/m | | 12.6 | D 624 |
| Specific Gravity | | | 1.28 | D 297 |



| Property | Unit | Obtained | ASTM Test Method |
|--------------------------|---------|----------|---------------------|
| Change after 70h @ 150°C | | | D 573 |
| Δ Hardness | Shore A | 2 | |
| Δ Tensile | % | 5.6 | |
| Δ Elongation | % | 4.5 | |

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Fluid Immersion

| Property | Unit | Obtained | ASTM Test Method |
|--------------------------|---------|----------|---------------------|
| IRM 901 oil | | | |
| Change after 70h @ 150°C | | | D 471 |
| Δ Hardness | Shore A | -2 | |
| Δ Tensile | % | 9.8 | |
| Δ Elongation | % | 5.2 | |
| Δ Volume | % | 0.9 | |

| Property | Unit | Obtained | ASTM Test Method |
|----------------------------|---------|----------|---------------------|
| Diesel Exhaust Fluid (DEF) | | | |
| Change after 168h @ 125°C | | | D 471 |
| Δ Hardness | Shore A | -5 | |
| ∆ Tensile | % | -10.3 | |
| Δ Elongation | % | 17.2 | |
| Δ Volume | % | 9.7 | |

| Property | Unit | Obtained | ASTM Test Method |
|---|---------|----------|---------------------|
| Mobil 1 Dexos 0W-20 Motor Oil containing 0.88% by volume of 15.8 Normal Nitric Acid | | | |
| Change after 70h @ 100°C | | | D 471 |
| Δ Hardness | Shore A | -5 | |
| ∆ Tensile | % | 2.3 | |
| Δ Elongation | % | -6.5 | |
| Δ Volume | % | 4.4 | |

| Property | Unit | Obtained | ASTM Test Method |
|--------------------------|---------|----------|---------------------|
| IRM 903 oil | | | |
| Change after 70h @ 150°C | | | D 471 |
| Δ Hardness | Shore A | -13 | |
| ∆ Tensile | % | -12.1 | |
| Δ Elongation | % | 0 | |
| ∆ Volume | % | 28.3 | |
| | | | |

| Property | Unit | Obtained | ASTM Test Method |
|----------------------------------|---------|----------|---------------------|
| Mobil 1 Dexos 0W-20 Motor Oil | | | |
| Change after 70h @ 100°C | | | D 471 |
| Δ Hardness | Shore A | -4 | |
| ∆ Tensile | % | 3 | |
| Δ Elongation | % | -7.7 | |
| Δ Volume | % | 4 | |

Compression Set Resistance

| Property | Unit | Obtained | ASTM Test Method |
|-------------|------|----------|---------------------|
| | | | D 395, Method B |
| 22h @ 150°C | % | 6.5 | |
| 70h @ 150°C | % | 11.9 | |

Low Temperature

| Property | Obtained | ASTM Test Method |
|----------------------------------|----------|---------------------|
| Glass Transition Temperature, °C | -43 | D 7426 |



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