# HNBR (Highly Saturated Nitrile) Elastomer Compound 574PD







#### **General Features**

- Excellent compression set resistance
- Excellent heat resistance
- Very good resistance to petroleum oils, greases, and fuels
- Excellent low temperature performance

### **Application**

A low temperature flexible HNBR with excellent aging resistance for suitability in demanding sealing applications.

574PD exhibits very good resistance to a wide range of petroleum products and lubricants while providing excellent low temperature flexibility.







**Engine Seals** 

Intake Manifold Seals

Bonded Seals







Valve Body Seals

Transmission Seals

Hydraulic and Pneumatic Seals





Quad-Ring® Seals

Quad® Brand O-Rings & Ground Rubber Balls

#### **Original Properties**

Property	Unit	Required	Obtained	ASTM Test Method
Hardness	Shore A	$60 \pm 5$	61	D 2240
Tensile	MPa	10 min	16.7	D 412
Elongation at break	%		251	D 412
100% Modulus	MPa		3.8	D 412
Tear Strength, Die C	kN/m		11.6	D 624
Specific Gravity			1.21	D 297

## Air Age

Property	Unit	Obtained	ASTM Test Method
Change after 70h @ 150°C			D 573
$\Delta$ Hardness	Shore A	2	
∆ Tensile	%	-0.7	
$\Delta$ Elongation	%	-2.4	

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#### Fluid Immersion

Property	Unit	Obtained	ASTM Test Method
IRM 901 oil			
Change after 70h @ 100°C			D 471
$\Delta$ Hardness	Shore A	-1	
$\Delta$ Tensile	%	3.5	
$\Delta$ Elongation	%	-1.2	
Δ Volume	%	-2.4	

Property	Unit	Obtained	ASTM Test Method
IRM 901 oil			
Change after 70h @ 150°C			D 471
$\Delta$ Hardness	Shore A	-2	
$\Delta$ Tensile	%	2.8	
$\Delta$ Elongation	%	-2	
$\Delta$ Volume	%	-0.3	

Property	Unit	Obtained	ASTM Test Method
IRM 903 oil			
Change after 70h @ 100°C			D 471
$\Delta$ Hardness	Shore A	-10	
$\Delta$ Tensile	%	-23.3	
$\Delta$ Elongation	%	-14.7	
Δ Volume	%	25.4	

Property	Unit	Obtained	ASTM Test Method
IRM 903 oil			
Change after 70h @ 150°C			D 471
$\Delta$ Hardness	Shore A	-12	
∆ Tensile	%	-26.1	
$\Delta$ Elongation	%	-16.7	
∧ Volume	%	32.2	

#### Compression Set Resistance

Property	Unit	Obtained	ASTM Test Method
			D 395, Method B
22h @ 150°C	%	6.9	
70h @ 150°C	%	11.6	

#### Low Temperature

Property	Obtained	ASTM Test Method
Glass Transition Temperature, °C	-45	D 7426

